

# Heat pumps

ecoAIR<sup>+</sup>



# Ecoforest heat pumps

## Technology for a sustainable world

Ecoforest is committed to innovation in order to achieve a sustainable future based on the use of renewable energy. This commitment has led Ecoforest to become a technological leader in the field of Inverter heat pumps, being the only manufacturer whose product range presents such modulating technology in all its models, both geothermal and aérothermal.



Ecoforest heat pumps allow to cover in an integrated way all the thermal needs of current buildings, as well domestic as industrial. Ecoforest offers three types of solutions depending on the energy source used by the equipment: ecoGEO<sup>+</sup> water-to-water geothermal heat pumps, ecoGEO<sup>+</sup> & AU water-to-water aérothermal heat pumps, and ecoAIR<sup>+</sup> aérothermal air-water monobloc heat pumps. All the models in these three ranges make use of Inverter technology to obtain the best performances and thus guarantee comfort and efficiency together with a commitment to make the best use of renewable resources.

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# ecoAIR<sup>+</sup>

Monobloc air source heat pumps



# ecoAIR<sup>+</sup>

## Monobloc Inverter air source

The ecoAIR<sup>+</sup> range is the Ecoforest range of air-to-water heat pumps. These heat pumps use Inverter technology and are also capable of offering all the services required in a HVAC system in an integrated way: DHW, Heating, Pool and Cooling.



All ecoAIR<sup>+</sup> heat pumps make use of Inverter technology, which allows them to modulate their power in order to adapt to the thermal demands of the installation with the highest efficiency. This translates into a very considerable reduction in electrical consumption and great savings. The ecoAIR<sup>+</sup> EVI heat pumps make a unique use of EVI technology to guarantee unique performances in any operating condition, and the ecoAIR<sup>+</sup> PRO heat pumps use a natural refrigerant, being the only propane monobloc aerothermal heat pumps that have modulation ranges greater than 80%. Thanks to the technology and control strategies developed by Ecoforest, the installation of ecoAIR<sup>+</sup> heat pumps in combination with the HK and HK-Compact indoor units also becomes simpler, more compact and cheaper than those of other heat pumps on the market, since it allows to dispense with certain components that would be necessary in traditional heat pump installations.

# ecoAIR<sup>+</sup> PRO

Residential range



## Power ranges

ecoAIR<sup>+</sup> 1-7 PRO



ecoAIR<sup>+</sup> 1-9 PRO



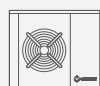
ecoAIR<sup>+</sup> 3-12 PRO



ecoAIR<sup>+</sup> 3-18 PRO



## Monobloc heat pump



Outdoor unit  
ecoAIR<sup>+</sup> PRO



Indoor unit  
CM / HK



Indoor unit  
HK-Compact

## Services



DHW



Heating



Cooling



Pool

## Indoor units

### CM

Controller  
Display

### HK-EH

Controller  
Display  
Filling kit & filter  
DHW 3-way valve  
Support electrical heater

### HK-EH-S

Controller  
Display  
Filling kit & filter  
DHW 3-way valve  
Support electrical heater  
Heat exchanger & circulation pump

### HK-Compact-EH

Controller  
Display  
Filling kit & filter  
DHW 3-way valve  
Support electrical heater  
165l stainless steel DHW tank

### HK-Compact-EH-S

Controller  
Display  
Filling kit & filter  
DHW 3-way valve  
Support electrical heater  
Heat exchanger & circulation pump  
165l stainless steel DHW tank  
Expansion vessel & safety valve





Inverter technology

Power ranges: 1-7 kW / 1-9 kW / 3-12 kW / 3-18 kW

Natural refrigerant: R290

Hot water production temperatures up to 75°C

Domestic hot water production

Heating and pool production

Integrated active cooling production

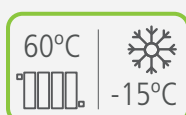
Modulating speed fan

Internet connection through the ecoSMART Easynet

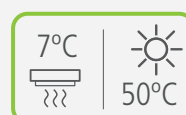
Integrated photovoltaic hybridisation

Single-phase (230V) or three-phase (400V) power supply

## Unique performances



DHW production and Heating



Cooling



# Indoor units

## CM / HK / HK-Compact

- Indoor hydraulic units to be used in combination with ecoAIR<sup>+</sup> PRO monobloc aerothermal heat pumps.
- CM, HK & HK-Compact: including the electrical box that allows to control the heat pump.
- HK & HK-Compact: including the main hydraulic components of the installation in several combinations.
- HK-Compact: integrating a 165l stainless steel DHW tank.
- Plug&play compact units that make the hydraulic system simpler and the installation easier.
- Single-phase control electrical box.
- Single-phase or Three-phase optional support electrical heater.

SPECIFICATIONS ecoAIR <sup>+</sup> PRO INDOOR UNITS		UNITS	CM	HK		HK-Compact	
				HK-EH	HK-EH-S	HK-Compact-EH	HK-Compact-EH-S
APPLICATION	Place of installation	-		Indoors			
	DHW	-	✓	✓	✓	✓	✓
	Heating and Pool	-	✓	✓	✓	✓	✓
	Cooling	-	✓	✓	✓	✓	✓
INTEGRATED HYDRAULIC COMPONENTS	Filling kit and filter	-	-	✓	✓	✓	✓
	DHW three-way valve	-	-	✓	✓	✓	✓
	Support electrical heater	-	-	✓	✓	✓	✓
	Separation plate heat exchanger	-	-	-	✓	-	✓
	Secondary circuit circulation pump	-	-	-	✓	-	✓
	Stainless steel DHW tank	-	-	-	-	✓	✓
OPERATION LIMITS	Primary / Secondary expansion vessel	-	-	-	-	✓(12l)	✓(8l) / ✓(12l)
	Production circuit pressure	bar	-	0,5 - 3,0			
	DHW tank volume	l	-	-	-	165	
	DHW tank maximum pressure	bar	-	-	-	8,0	
	DHW tank maximum temperature	°C	-	-	-	80	
CONTROL ELECTRICAL DATA	1/N/PE 230 V / 50-60 Hz <sup>1</sup>	-	-	✓			
	Recommended external protection	-	-	C16A			
	Transformer primary circuit fuse	A	-	0,5			
	Transformer secondary circuit fuse	A	-	2,5			
ELECTRICAL DATA: INTEGRATED SUPPORT ELECTRICAL HEATER	Supply: 1/N/PE 230Vac / 50-60 Hz <sup>1</sup>	-	-	✓			
	Number of elements	-	-	1 <sup>2</sup> / 1-2-3			
	Recommended external protection 1-2-3	-	-	C16A <sup>2</sup> / C10A-C16A-C20A			
	Maximum power consumption 1-2-3	kW	-	2,0 <sup>2</sup> / 1,3-2,7-4,0			
	Maximum current consumption 1-2-3	A	-	10,0 <sup>2</sup> / 6,3-12,6-18,9			
	Supply: 3/N/PE 400Vac / 50-60 Hz <sup>1</sup>	-	-	✓			
	Recommended external protection	-	-	C10A			
	Maximum power consumption	kW	-	4,0			
	Maximum current consumption	A	-	6,3			
DIMENSIONS/WEIGHT	Correction of cosine Ø	-	-	0,96 / 1			
	Height x width x depth	mm	600x400x158	713x525x304		1773x600x679	
	Empty weight (without assembly)	kg	15	41 <sup>2</sup> / 40	43 <sup>2</sup> / 47	130	145

1. The admissible voltage range for proper operation of the heat pump is  $\pm 10\%$ .

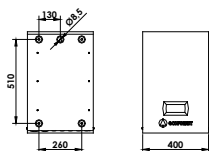
2. Data to be considered in case of HK-EH or HK-Compact-EH for ecoAIR<sup>+</sup> 1-7kW PRO models.



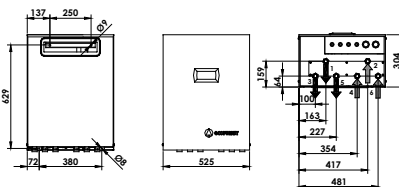
## Dimensions and hydraulic connections

### Indoor Units

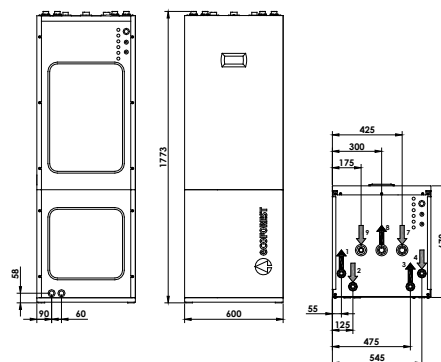
#### CM



#### HK



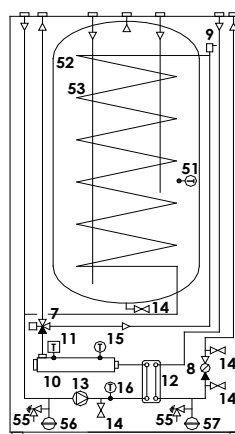
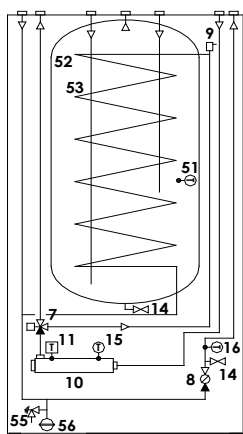
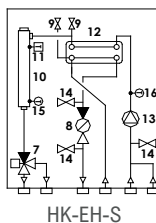
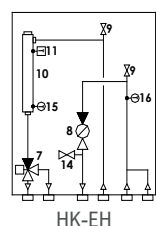
#### HK-Compact



1. Outlet towards ecoAIR<sup>+</sup> outdoor unit - 1" M
2. Inlet from ecoAIR<sup>+</sup> outdoor unit - 1" M
3. Heating/Cooling outlet - 1" M
4. Heating/Cooling inlet - 1" M
5. DHW System outlet - 1" M
6. DHW System outlet - 1" M
7. CW Inlet - 1" F
8. DCW outlet - 1" F
9. DHW Recirculation inlet - 3/4" F

## Hydraulic characteristics

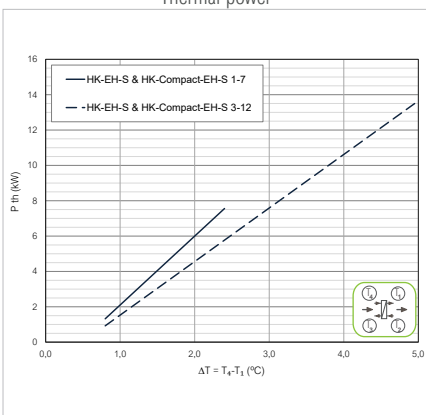
### Hydraulic layouts



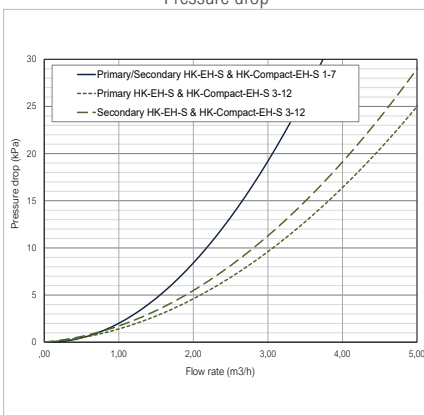
7. DHW three-way valve
8. Filterball
9. Manual air vent
10. Outlet support electrical heater
11. Safety thermostat
12. Separator plate heat exchanger
13. Secondary circuit circulation pump
14. Filling / Emptying valve
52. 165l stainless steel DHW tank
53. Stainless steel tank coil
55. Safety valve
56. 12l expansion vessel
57. 8l expansion vessel

## Models including hydraulic separation : HK-EH-S / HK-Compact-EH-S

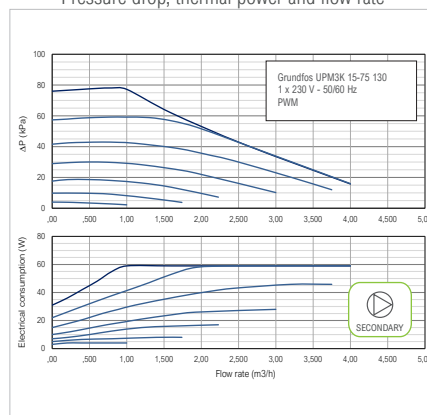
Separation plate heat exchanger  
Thermal power



Separation plate heat exchanger  
Pressure drop



Secondary circuit circulation pump  
Pressure drop, thermal power and flow rate



# ecoAIR<sup>+</sup> 1-7 PRO



- Modulating thermal power control within a wide range (12,5-100%) and modulating flow rate control of the production circuit (20-100%).
- Natural refrigerant R290 : GWP 3.
- Inverter technology and scroll compressor.
- Compact design including the production circulation pump in the outdoor unit. Hydraulic connection within the outdoor unit and the indoor unit.
- Integrated management of up to 3 different emission temperatures, 2 buffer tanks (heating and cooling), 1 DHW tank, 1 pool and hourly control of DHW recirculation.
- Integrated management of simultaneous heating/cooling emission, according to scheme.
- Integrated management of external On/Off or modulating auxiliary systems, such as electrical heaters, On/Off boilers or modulating boilers.
- Integrated active cooling.
- Selection of the indoor unit depending on the installation needs.
- Single-phase version available.
- Integrated photovoltaic hybridisation.
- Integrated energy meters to measure the electrical consumption, the heating/cooling thermal power, the COP and the monthly and annual SPF.

SPECIFICATIONS ecoAIR <sup>+</sup> 1-7 PRO		UNITS	
APPLICATION	Place of installation	-	Outdoors
	Type of brine system <sup>1</sup>	-	Air source
	DHW, Heating and Pool	-	✓
	Integrated Active cooling	-	✓
PERFORMANCE	Modulation range of the compressor	%	12,5 to 100
	Heating power output <sup>2</sup> , A7W35	kW	1,0 to 7,0
	COP <sup>2</sup> , A7W35	-	5,2
	Heating power output <sup>2</sup> , A7W55	kW	1,0 to 6,5
	COP <sup>2</sup> , A7W55	-	3,3
	Active cooling power output <sup>2</sup> , A35W7	kW	1,0 to 5,6
	EER <sup>2</sup> , A35W7	-	5,5
	Max. DHW temperature without / with support <sup>5</sup>	°C	75 / 80
	Noise power emission level <sup>6</sup>	db	58
	Energy label / rjs / SCOP W35 average climate control	-	A+++ / 179% / 4,45
OPERATION LIMITS	Energy label / rjs / SCOP W55 average climate control	-	A++ / 139% / 3,45
	Distribution / Set heating outlet temperature range	°C	10 to 75 / 20 to 75
	Distribution / Set cooling outlet temperature range	°C	5 to 30 / 7 to 30
	Outdoor temperature range	°C	-22 to 50
	Minimum / Maximum refrigerant circuit pressure	bar	0,5 / 31,5
WORKING FLUIDS	Production circuit pressure	bar	0,5 to 3,0
	R290 Refrigerant load	kg	0,75
	Compressor oil type / load	kg	PZ46M / 0,3
	Air flow (60% fan)	m <sup>3</sup> /h	2385
CONTROL ELECTRICAL DATA	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C5A
	Transformer primary circuit fuse	A	0,5
	Transformer secondary circuit fuse	A	2,5
ELECTRICAL DATA: SINGLE-PHASE	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C16A
	Maximum consumption <sup>2</sup> , A7W35	kW / A	1,5 / 7,6
	Maximum consumption <sup>2</sup> , A7W55	kW / A	2,0 / 9,8
	Minimum / Maximum starting current <sup>7</sup>	A	1,1 / 1,3
	Correction of cosine Ø	-	0,96 / 1
DIMENSIONS/WEIGHT	Height x width x depth	mm	823x1050x435
	Empty weight (without assembly)	kg	115

1. Outdoor air-to-water monobloc unit.

2. In compliance with EN 14511, this includes the consumption of the circulation pumps and the compressor driver.

3. Considering production flow rate in compliance with EN 14511.

4. Considering a heat slope from 20°C to 50°C in absence of consumption.

5. Considering support provided by the emergency electrical heater.

6. In compliance with EN 12102.

7. Starting current depends on the working conditions

of the hydraulic circuits.

8. The admissible voltage range for proper operation of the heat pump is ±10%.

9. Maximum consumption can vary significantly according to working conditions, or if the compressor's operation range is restricted. Consult

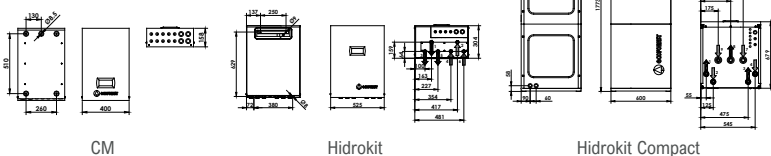
the technical service manual for more detailed information.

10. Certification in process.

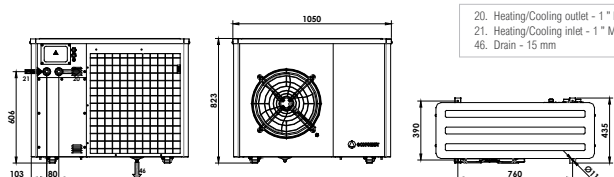
## Dimensions and hydraulic connections

### Indoor units

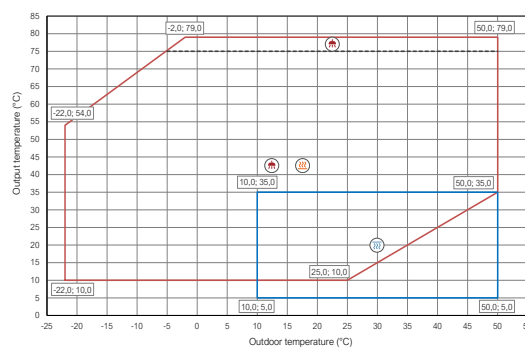
1. Outlet towards ecoAIR<sup>+</sup> outdoor unit - 1" M
2. Inlet towards ecoAIR<sup>+</sup> outdoor unit - 1" M
3. Heating/Cooling outlet - 1" M
4. Heating/Cooling inlet - 1" M
5. DHW System outlet - 1" M
6. DHW System inlet - 1" M
7. CW Inlet - 1" F
8. DHW outlet - 1" F
9. DHW Recirculation inlet - 3/4" F



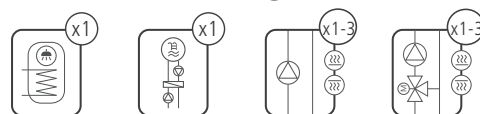
### Outdoor unit - ecoAIR<sup>+</sup>



## Operational chart

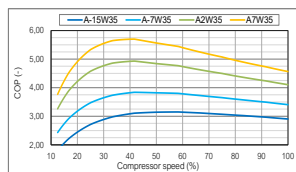
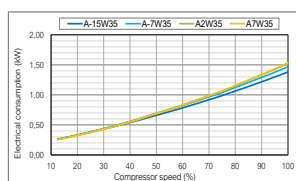
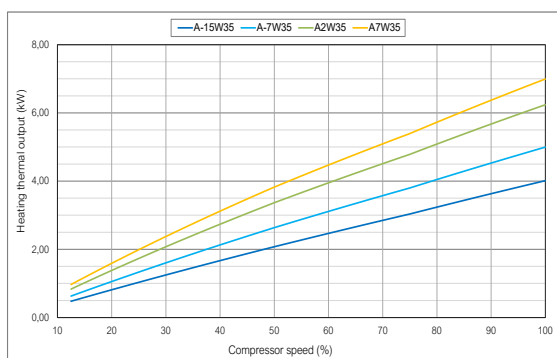


## Installation management

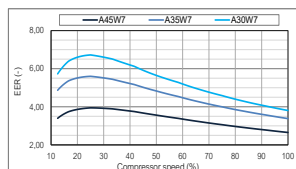
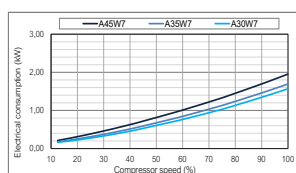
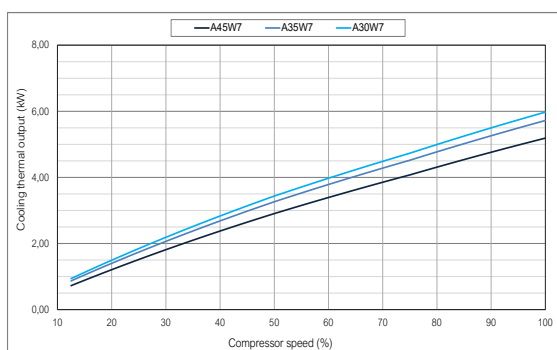
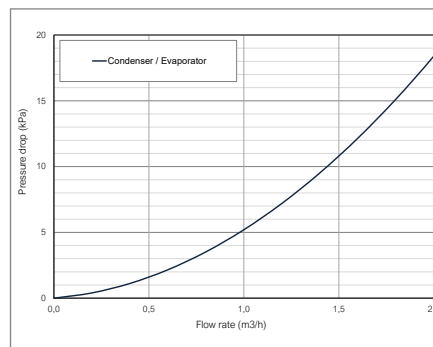
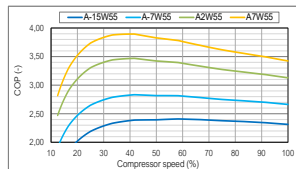
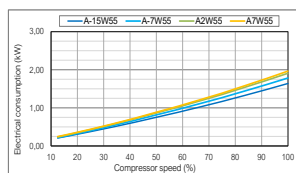
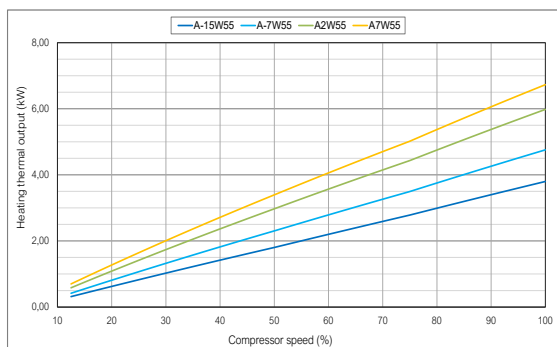
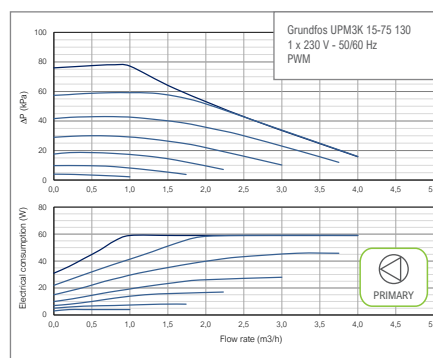


## Performance curves

### Thermal performance



### Hydraulic performance



# ecoAIR<sup>+</sup> 1-9 PRO



- Modulating thermal power control within a wide range (17-100%) and modulating flow rate control of the production circuit (20-100%).
- Natural refrigerant R290 : GWP 3.
- Inverter technology and scroll compressor.
- Compact design including the production circulation pump in the outdoor unit. Hydraulic connection within the outdoor unit and the indoor unit.
- Integrated management of up to 3 different emission temperatures, 2 buffer tanks (heating and cooling), 1 DHW tank, 1 pool and hourly control of DHW recirculation.
- Integrated management of simultaneous heating/cooling emission, according to scheme.
- Integrated management of external On/Off or modulating auxiliary systems, such as electrical heaters, On/Off boilers or modulating boilers.
- Integrated active cooling.
- Selection of the indoor unit depending on the installation needs.
- Single-phase version available.
- Integrated photovoltaic hybridisation.
- Integrated energy meters to measure the electrical consumption, the heating/cooling thermal power, the COP and the monthly and annual SPF.

SPECIFICATIONS ecoAIR <sup>+</sup> 1-9 PRO		UNITS	
APPLICATION	Place of installation	-	Outdoors
	Type of brine system <sup>1</sup>	-	Air source
	DHW, Heating and Pool	-	✓
	Integrated Active cooling	-	✓
PERFORMANCE	Modulation range of the compressor	%	17 to 100
	Heating power output <sup>2</sup> , A7W35	kW	1,7 to 8,7
	COP <sup>2</sup> , A7W35	-	5,0
	Heating power output <sup>2</sup> , A7W55	kW	2,1 to 8,0
	COP <sup>2</sup> , A7W55	-	3,2
	Active cooling power output <sup>2</sup> , A35W7	kW	1,1 to 7,1
	EER <sup>2</sup> , A35W7	-	4,0
	Max. DHW temperature without / with support <sup>5</sup>	°C	70 / 80
	Noise power emission level <sup>6</sup>	db	57
	Energy label / rjs / SCOP W35 average climate control	-	A+++ / 184% / 4,57
OPERATION LIMITS	Energy label / rjs / SCOP W55 average climate control	-	A++ / 146% / 3,63
	Distribution / Set heating outlet temperature range	°C	10 to 70 / 20 to 70
	Distribution / Set cooling outlet temperature range	°C	5 to 30 / 7 to 30
	Outdoor temperature range	°C	-22 to 50
	Minimum / Maximum refrigerant circuit pressure	bar	0,5 / 27,5
WORKING FLUIDS	Production circuit pressure	bar	0,5 to 3,0
	R290 Refrigerant load	kg	0,85
	Compressor oil type / load	kg	HXL4467 / 0,74
	Air flow (60% fan)	m <sup>3</sup> /h	3510
CONTROL ELECTRICAL DATA	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C5A
	Transformer primary circuit fuse	A	0,5
	Transformer secondary circuit fuse	A	2,5
ELECTRICAL DATA: SINGLE-PHASE	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C16A
	Maximum consumption <sup>2</sup> , A7W35	kW / A	1,9 / 9,5
	Maximum consumption <sup>2</sup> , A7W55	kW / A	2,6 / 13,0
	Minimum / Maximum starting current <sup>7</sup>	A	3,3 / 4,4
	Correction of cosine Ø	-	0,97 / 1
DIMENSIONS/WEIGHT	Height x width x depth	mm	973x1150x475
	Empty weight (without assembly)	kg	134

1. Outdoor air-to-water monobloc unit.

2. In compliance with EN 14511, this includes the consumption of the circulation pumps and the compressor driver.

3. Considering production flow rate in compliance with EN 14511.

4. Considering a heat slope from 20°C to 50°C in absence of consumption.

5. Considering support provided by the emergency electrical heater.

6. In compliance with EN 12102.

7. Starting current depends on the working conditions

of the hydraulic circuits.

8. The admissible voltage range for proper operation of the heat pump is ±10%.

9. Maximum consumption can vary significantly according to working conditions, or if the compressor's operation range is restricted. Consult

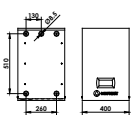
the technical service manual for more detailed information.

10. Certification in process.

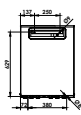
## Dimensions and hydraulic connections

## Indoor units

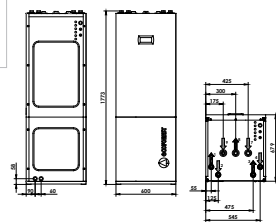
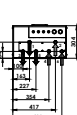
- |   |                                     |
|---|-------------------------------------|
| 1. Outlet towards ecoAIR® outdoor unit - 1" M | 6. DHW System inlet - 1" M          |
| 2. Inlet towards ecoAIR® outdoor unit - 1" M  | 7. CW Inlet - 1" F                  |
| 3. Heating/Cooling outlet - 1" M              | 8. DHW outlet - 1" F                |
| 4. Heating/Cooling inlet - 1" M               | 9. DHW Recirculation inlet - 3/4" F |
| 5. DHW System outlet - 1" M                   |                                     |



CM

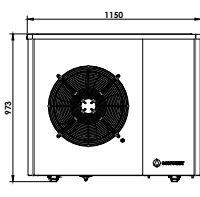
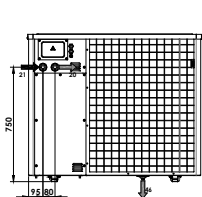


Hidrokit

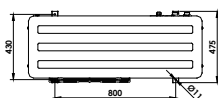


Hidrokit Compact

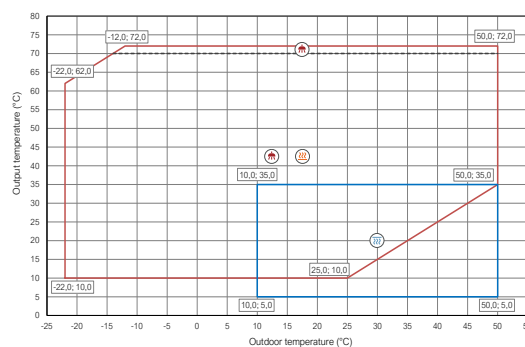
Outdoor unit - ecoAIR<sup>+</sup>



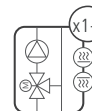
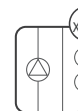
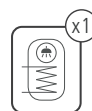
20. Heating/Cooling outlet - 1" M  
21. Heating/Cooling inlet - 1" M  
46. Drain - 15 mm



## Operational chart

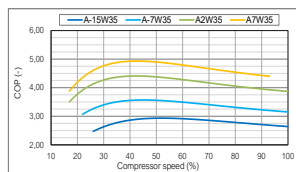
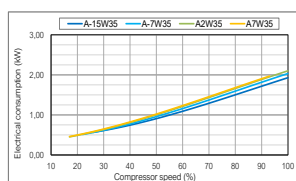
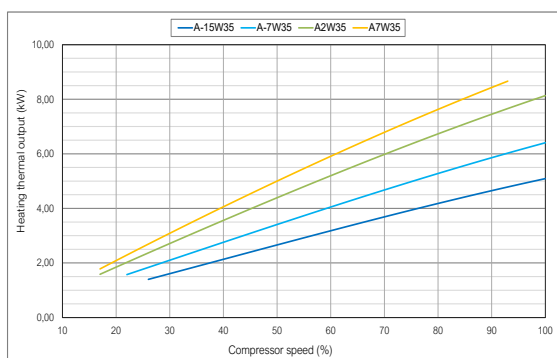


## Installation management

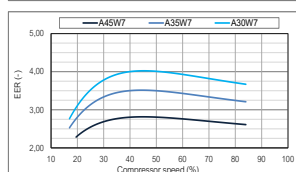
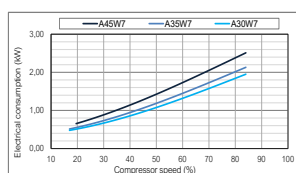
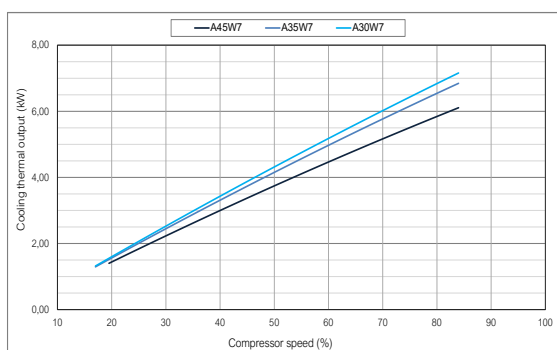
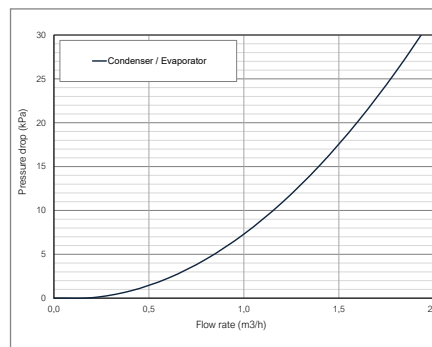
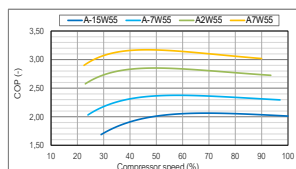
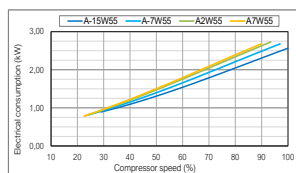
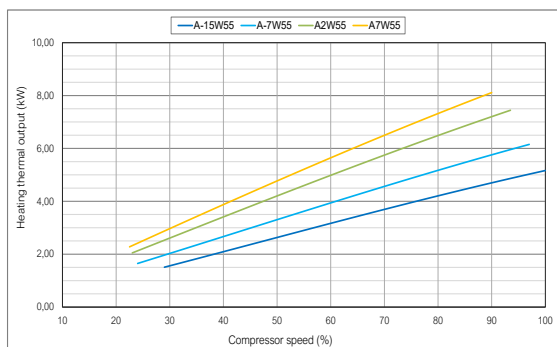
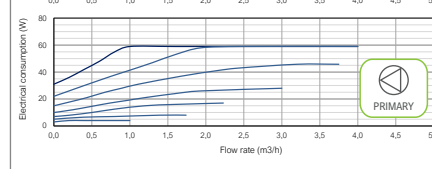
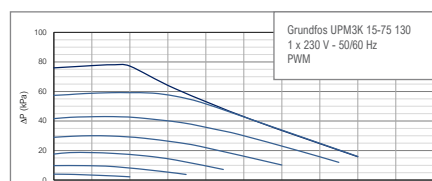


## Performance curves

## Thermal performance



### Hydraulic performance



# ecoAIR<sup>+</sup> 3-12 PRO



- Modulating thermal power control within a wide range (17-100%) and modulating flow rate control of the production circuit (20-100%).
- Natural refrigerant R290 : GWP 3.
- Inverter technology and scroll compressor.
- Compact design including the production circulation pump in the outdoor unit. Hydraulic connection within the outdoor unit and the indoor unit.
- Integrated management of up to 3 different emission temperatures, 2 buffer tanks (heating and cooling), 1 DHW tank, 1 pool and hourly control of DHW recirculation.
- Integrated management of simultaneous heating/cooling emission, according to scheme.
- Integrated management of external On/Off or modulating auxiliary systems, such as electrical heaters, On/Off boilers or modulating boilers.
- Integrated active cooling.
- Selection of the indoor unit depending on the installation needs.
- Single-phase and Three-phase versions available.
- Integrated photovoltaic hybridisation.
- Integrated energy meters to measure the electrical consumption, the heating/cooling thermal power, the COP and the monthly and annual SPF.

SPECIFICATIONS ecoAIR <sup>+</sup> 3-12 PRO		UNITS	
APPLICATION	Place of installation	-	Outdoors
	Type of brine system <sup>1</sup>	-	Air source
	DHW, Heating and Pool	-	✓
	Integrated Active cooling	-	✓
PERFORMANCE	Modulation range of the compressor	%	17 to 100
	Heating power output <sup>2</sup> , A7W35	kW	3,0 to 11,0
	COP <sup>2</sup> , A7W35	-	4,8
	Heating power output <sup>2</sup> , A7W55	kW	3,0 to 10,0
	COP <sup>2</sup> , A7W55	-	3,0
	Active cooling power output <sup>2</sup> , A35W7	kW	1,8 to 8,6
	EER <sup>2</sup> , A35W7	-	3,1
	Max. DHW temperature without / with support <sup>5</sup>	°C	70 / 80
	Noise power emission level <sup>6</sup>	db	57
	Energy label / rjs / SCOP W35 average climate control	-	A++ / 158% / 3,93
OPERATION LIMITS	Energy label / rjs / SCOP W55 average climate control	-	A++ / 129% / 3,21
	Distribution / Set heating outlet temperature range	°C	10 to 70 / 20 to 70
	Distribution / Set cooling outlet temperature range	°C	5 to 30 / 7 to 30
	Outdoor temperature range	°C	-22 to 50
	Minimum / Maximum refrigerant circuit pressure	bar	0,5 / 25,5
WORKING FLUIDS	Production circuit pressure	bar	0,5 to 3,0
	R290 Refrigerant load	kg	0,85
	Compressor oil type / load	kg	HXL4467 / 0,74
	Air flow (75% fan)	m <sup>3</sup> /h	3510
CONTROL ELECTRICAL DATA	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C5A
	Transformer primary circuit fuse	A	0,5
	Transformer secondary circuit fuse	A	2,5
ELECTRICAL DATA: SINGLE-PHASE	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C25A
	Maximum consumption <sup>2</sup> , A7W35	kW / A	2,8 / 13,8
	Maximum consumption <sup>2</sup> , A7W55	kW / A	3,5 / 17,7
	Minimum / Maximum starting current <sup>7</sup>	A	4,5 / 5,4
	Correction of cosine Ø	-	0,93 / 1
ELECTRICAL DATA: THREE-PHASE	3/N/PE 400 V / 50-60Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C16A
	Maximum consumption <sup>2</sup> , A7W35	kW / A	2,8 / 4,6
	Maximum consumption <sup>2</sup> , A7W55	kW / A	3,5 / 5,9
	Minimum / Maximum starting current <sup>7</sup>	A	1,5 / 1,8
	Correction of cosine Ø	-	0,93 / 1
DIMENSIONS/WEIGHT	Height x width x depth	mm	973x1150x475
	Empty weight (without assembly)	kg	134

1. Outdoor air-to-water monobloc unit.

2. In compliance with EN 14511, this includes the consumption of the circulation pumps and the compressor driver.

3. Considering production flow rate in compliance with EN 14511.

4. Considering a heat slope from 20°C to 50°C in absence of consumption.

5. Considering support provided by the emergency electrical heater.

6. In compliance with EN 12102.

7. Starting current depends on the working conditions

of the hydraulic circuits.

8. The admissible voltage range for proper operation of the heat pump is ±10%.

9. Maximum consumption can vary significantly according to working conditions, or if the compressor's operation range is restricted. Consult

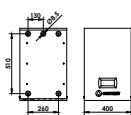
the technical service manual for more detailed information.

10. Certification in process.

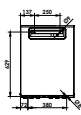
## Dimensions and hydraulic connections

### Indoor units

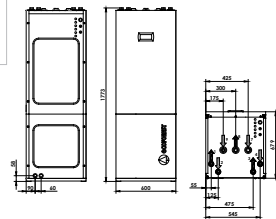
1. Outlet towards ecoAIR<sup>+</sup> outdoor unit - 1" M
2. Inlet towards ecoAIR<sup>+</sup> outdoor unit - 1" M
3. Heating/Cooling outlet - 1" M
4. Heating/Cooling inlet - 1" M
5. DHW System outlet - 1" M
6. DHW System inlet - 1" M
7. CW Inlet - 1" F
8. DHW outlet - 1" F
9. DHW Recirculation inlet - 3/4" F



CM

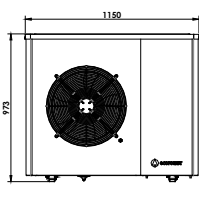
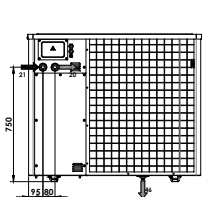


Hidrokit

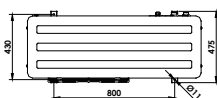


Hidrokit Compact

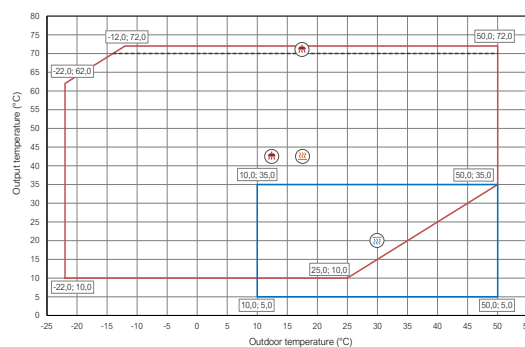
### Outdoor unit - ecoAIR<sup>+</sup>



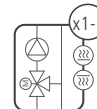
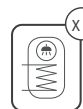
20. Heating/Cooling outlet - 1" M  
21. Heating/Cooling inlet - 1" M  
46. Drain - 15 mm



## Operational chart

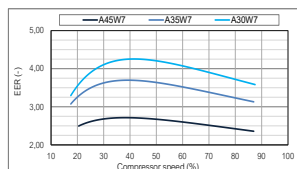
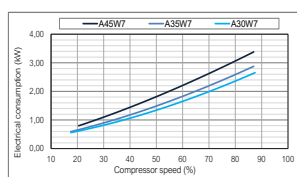
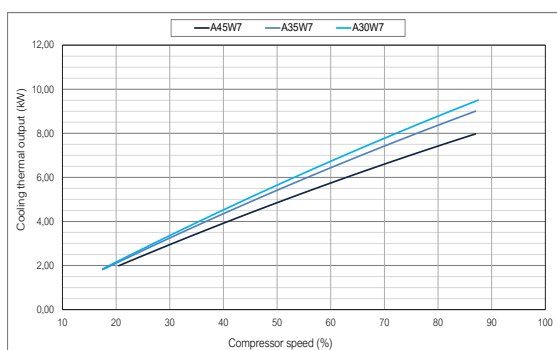
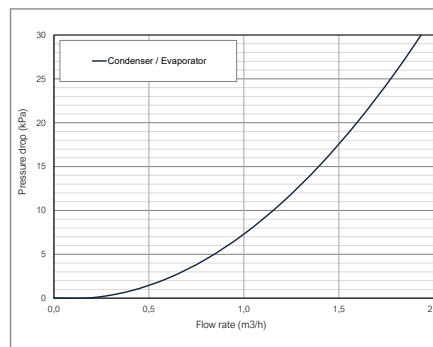
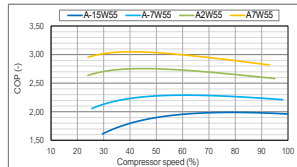
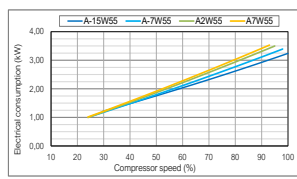
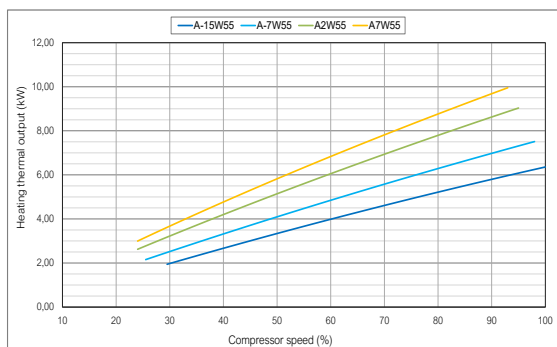
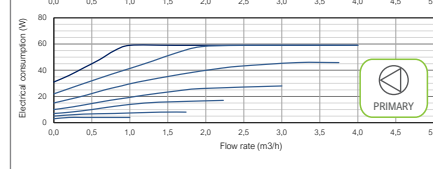
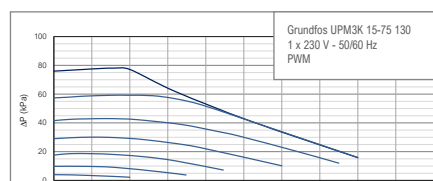
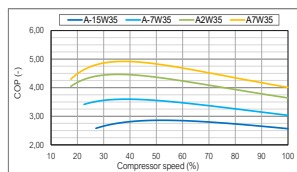
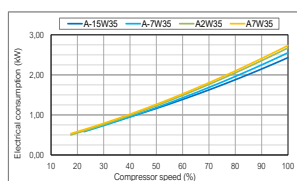
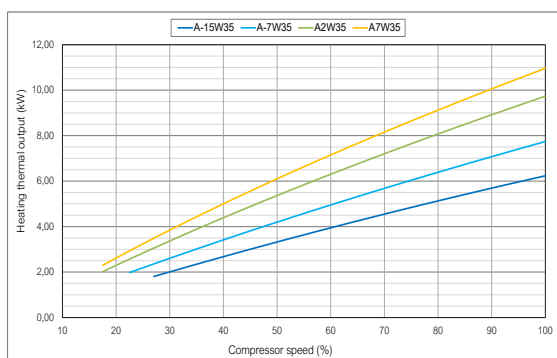


## Installation management



## Performance curves

### Thermal performance





# ecoAIR<sup>+</sup> 3-18 PRO



- Modulating thermal power control within a wide range (17-100%) and modulating flow rate control of the production circuit (20-100%).
- Natural refrigerant R290 : GWP 3.
- Inverter technology and scroll compressor.
- Compact design including the production circulation pump in the outdoor unit. Hydraulic connection within the outdoor unit and the indoor unit.
- Integrated management of up to 3 different emission temperatures, 2 buffer tanks (heating and cooling), 1 DHW tank, 1 pool and hourly control of DHW recirculation.
- Integrated management of simultaneous heating/cooling emission, according to scheme.
- Integrated management of external On/Off or modulating auxiliary systems, such as electrical heaters, On/Off boilers or modulating boilers.
- Integrated active cooling.
- Selection of the indoor unit depending on the installation needs.
- Single-phase and Three-phase versions available.
- Integrated photovoltaic hybridisation.
- Integrated energy meters to measure the electrical consumption, the heating/cooling thermal power, the COP and the monthly and annual SPF.

SPECIFICATIONS ecoAIR <sup>+</sup> 3-18 PRO		UNITS	
APPLICATION	Place of installation	-	Outdoors
	Type of brine system <sup>1</sup>	-	Air source
	DHW, Heating and Pool	-	✓
	Integrated Active cooling	-	✓
PERFORMANCE	Modulation range of the compressor	%	17 to 100
	Heating power output <sup>2</sup> , A7W35	kW	3,5 to 18,0
	COP <sup>2</sup> , A7W35	-	5,1
	Heating power output <sup>2</sup> , A7W55	kW	4,7 to 15,9
	COP <sup>2</sup> , A7W55	-	3,4
	Active cooling power output <sup>2</sup> , A35W7	kW	2,8 to 13,6
	EER <sup>2</sup> , A35W7	-	4,0
	Max. DHW temperature without / with support <sup>5</sup>	°C	70 / 80
	Noise power emission level <sup>6</sup>	db	57
	Energy label / rjs / SCOP W35 average climate control	-	A+++ / 179 % / 4,46
	Energy label / rjs / SCOP W55 average climate control	-	A++ / 142 % / 3,53
OPERATION LIMITS	Distribution / Set heating outlet temperature range	°C	10 to 70 / 20 to 70
	Distribution / Set cooling outlet temperature range	°C	5 to 30 / 7 to 30
	Outdoor temperature range	°C	-22 to 50
	Minimum / Maximum refrigerant circuit pressure	bar	0,5 / 25,5
	Production circuit pressure	bar	0,5 to 3,0
WORKING FLUIDS	R290 Refrigerant load	kg	1,37
	Compressor oil type / load	kg	HXL4467 / 0,74
	Air flow (75% fan)	m <sup>3</sup> /h	6771
CONTROL ELECTRICAL DATA	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C5A
	Transformer primary circuit fuse	A	0,5
	Transformer secondary circuit fuse	A	2,5
ELECTRICAL DATA: SINGLE-PHASE	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C32A
	Maximum consumption <sup>2</sup> , A7W35	kW / A	4,2 / 18,3
	Maximum consumption <sup>2</sup> , A7W55	kW / A	5,3 / 23,2
	Minimum / Maximum starting current <sup>7</sup>	A	8,8
	Correction of cosine Ø	-	0,94 / 1
ELECTRICAL DATA: THREE-PHASE	3/N/PE 400 V / 50-60Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C16A
	Maximum consumption <sup>2</sup> , A7W35	kW / A	4,2 / 6,7
	Maximum consumption <sup>2</sup> , A7W55	kW / A	5,4 / 8,5
	Minimum / Maximum starting current <sup>7</sup>	A	2,7 / 3,5
	Correction of cosine Ø	-	0,94 / 1
DIMENSIONS/WEIGHT	Height x width x depth	mm	1254x1350x625
	Empty weight (without assembly)	kg	175

1. Outdoor air-to-water monobloc unit.

2. In compliance with EN 14511, this includes the consumption of the circulation pumps and the compressor driver.

3. Considering production flow rate in compliance with EN 14511.

4. Considering a heat slope from 20°C to 50°C in absence of consumption.

5. Considering support provided by the emergency electrical heater.

6. In compliance with EN 12102.

7. Starting current depends on the working conditions

of the hydraulic circuits.

8. The admissible voltage range for proper operation of the heat pump is ±10%.

9. Maximum consumption can vary significantly according to working conditions, or if the compressor's operation range is restricted. Consult

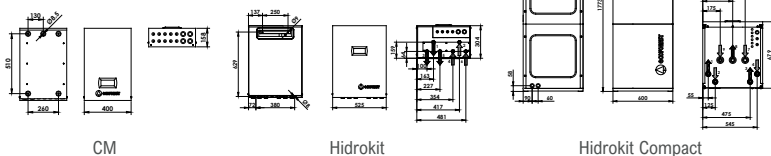
the technical service manual for more detailed information.

10. Certification in process.

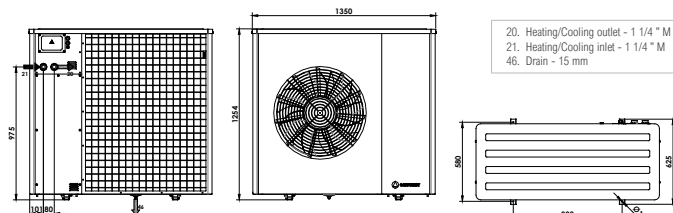
## Dimensions and hydraulic connections

### Indoor units

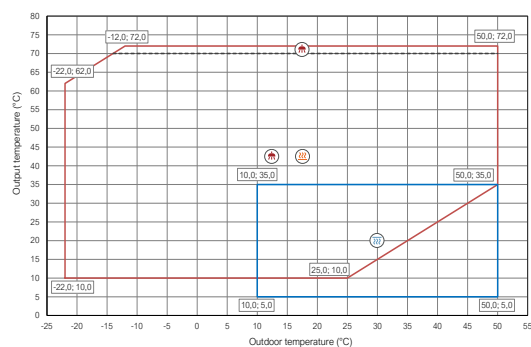
1. Outlet towards ecoAIR<sup>+</sup> outdoor unit - 1 1/4" M
2. Inlet towards ecoAIR<sup>+</sup> outdoor unit - 1 1/4" M
3. Heating/Cooling outlet - 1 1/4" M
4. Heating/Cooling inlet - 1 1/4" M
5. DHW System outlet - 1 1/4" M
6. DHW System inlet - 1 1/4" M
7. CW Inlet - 1 1/4" F
8. DHW outlet - 1 1/4" F
9. DHW Recirculation inlet - 3/4" F



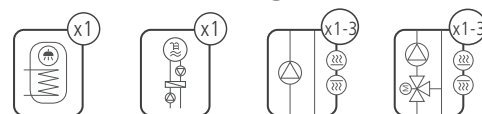
### Outdoor unit - ecoAIR<sup>+</sup>



## Operational chart

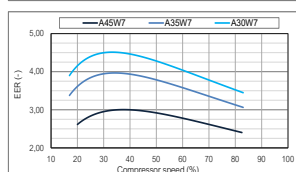
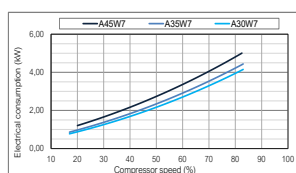
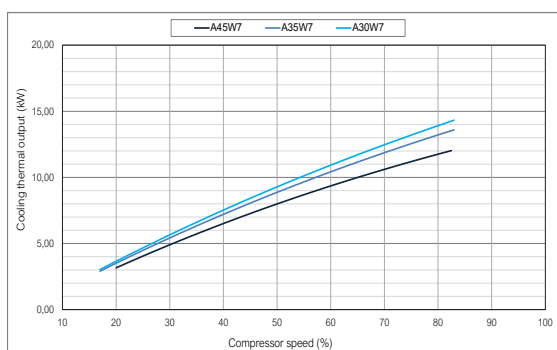
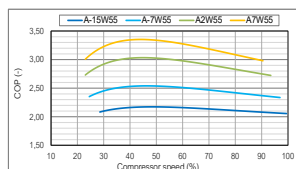
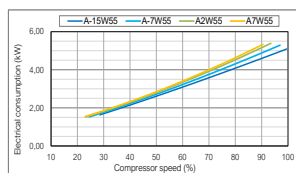
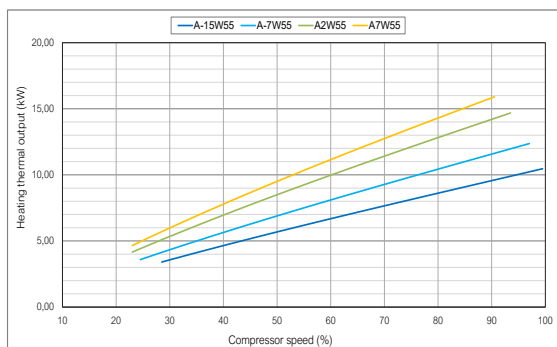
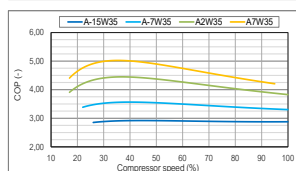
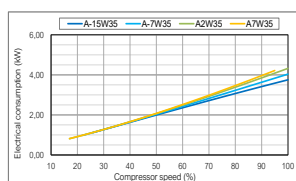
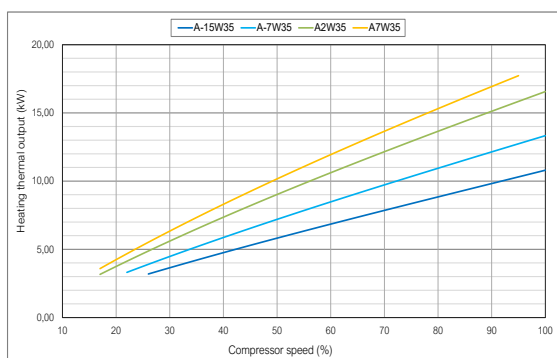


## Installation management

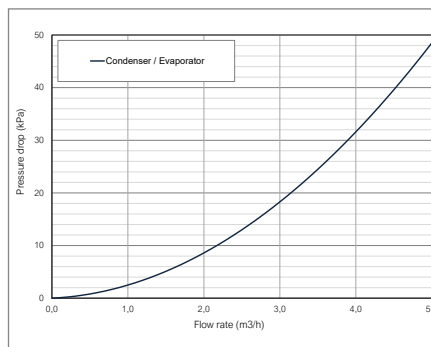
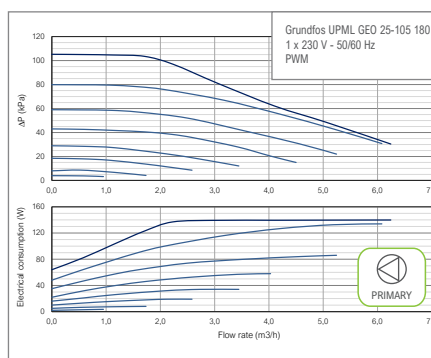


## Performance curves

### Thermal performance



### Hydraulic performance



# ecoAIR<sup>+</sup> EVI

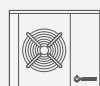
Residential range

## Power ranges

ecoAIR<sup>+</sup> EVI 4-20



## Monobloc heat pump



Outdoor unit  
ecoAIR<sup>+</sup> EVI



Indoor unit  
CM / HK



Indoor unit  
HK-Compact

## Services



DHW



Heating



Cooling



Pool

## Indoor units

### CM

Controller  
Display

### HK-EH

Controller  
Display  
Filling kit & filter  
DHW 3-way valve  
Support electrical heater

### HK-Compact-EH

Controller  
Display  
Filling kit & filter  
DHW 3-way valve  
Support electrical heater  
165l stainless steel DHW tank  
Expansion vessel & safety valve



Inverter technology

Power ranges: 4-20 kW

Unique EVI technology by means of the Flash Tank system allowing to offer the best performances even in the most unfavourable conditions

Hot water production temperatures up to 65°C

Domestic hot water production

Heating and pool production

Integrated active cooling production

Modulating speed fan

Internet connection through the ecoSMART Easynet

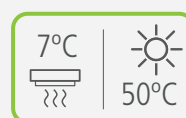
Integrated photovoltaic hybridisation

Single-phase (230V) or three-phase (400V) power supply

## Unique performances



DHW production and Heating



Cooling



# Indoor units

## CM / HK / HK-Compact

- Indoor hydraulic units to be used in combination with ecoAIR<sup>+</sup> EVI monobloc aerothermal heat pumps.
- CM, HK & HK-Compact: including the electrical box that allows to control the heat pump.
- HK & HK-Compact: including the main hydraulic components of the installation in several combinations.
- HK-Compact: integrating a 165l stainless steel DHW tank.
- Plug&play compact units that make the hydraulic system simpler and the installation easier.
- Single-phase control electrical box.
- Single-phase or Three-phase optional support electrical heater.

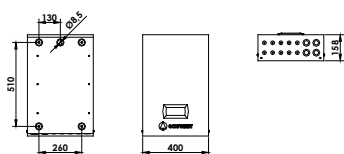
SPECIFICATIONS ecoAIR <sup>+</sup> EVI INDOOR UNITS		UNITS	CM	HK HK-EH	HK-Compact HK-Compact-EH
APPLICATION	Place of installation	-		Indoors	
	DHW	-	✓	✓	✓
	Heating and Pool	-	✓	✓	✓
	Cooling	-	✓	✓	✓
INTEGRATED HYDRAULIC COMPONENTS	Filling kit and filter	-	-	✓	✓
	DHW three-way valve	-	-	✓	✓
	Support electrical heater	-	-	✓	✓
	Separation plate heat exchanger	-	-	-	-
	Secondary circuit circulation pump	-	-	-	-
	Stainless steel DHW tank	-	-	-	✓
	Primary / Secondary expansion vessel	-	-	-	✓(12l)
OPERATION LIMITS	Production circuit pressure	bar	-	0,5 - 3,0	
	DHW tank volume	l	-	-	165
	DHW tank maximum pressure	bar	-	-	8,0
	DHW tank maximum temperature	°C	-	-	80
CONTROL ELECTRICAL DATA	1/N/PE 230 V / 50-60 Hz <sup>1</sup>	-		✓	
	Recommended external protection	-		C16A	
	Transformer primary circuit fuse	A		0,5	
	Transformer secondary circuit fuse	A		2,5	
ELECTRICAL DATA: INTEGRATED SUPPORT ELECTRICAL HEATER	Supply: 1/N/PE 230Vac / 50-60 Hz <sup>1</sup>	-	-	✓	
	Number of elements	-	-	1-2-3	
	Recommended external protection 1-2-3	-	-	C10A-C16A-C20A	
	Maximum power consumption 1-2-3	kW	-	1,3-2,7-4,0	
	Maximum current consumption 1-2-3	A	-	6,3-12,6-18,9	
	Supply: 3/N/PE 400Vac / 50-60 Hz <sup>1</sup>	-	-	✓	
	Recommended external protection	-	-	C10A	
	Maximum power consumption	kW	-	4,0	
	Maximum current consumption	A	-	6,3	
DIMENSIONS/WEIGHT	Correction of cosine Ø	-	-	0,96 / 1	
	Height x width x depth	mm	600x400x158	713x525x304	1773x600x679
	Empty weight (without assembly)	kg	15	40	130

1. The admissible voltage range for proper operation of the heat pump is  $\pm 10\%$ .

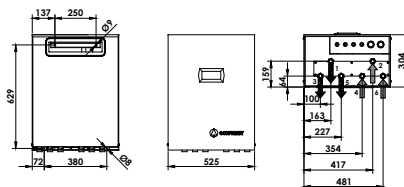
## Dimensions and hydraulic connections

Indoor units

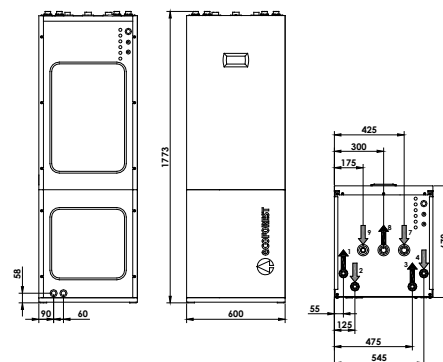
CM



HK



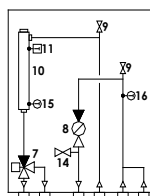
HK-Compact



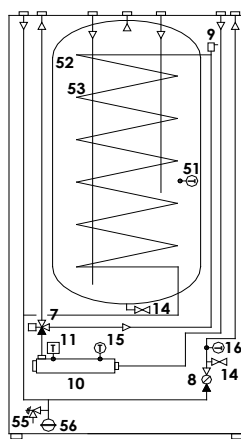
- |  |                            |
|--|----------------------------|
| 1. Outlet towards ecoAIR® outdoor unit | 6. DHW System inlet        |
| 2. Inlet from ecoAIR® outdoor unit     | 7. CW Inlet                |
| 3. Heating/Cooling outlet              | 8. DHW outlet              |
| 4. Heating/Cooling inlet               | 9. DHW Recirculation inlet |
| 5. DHW System outlet                   |                            |

## Hydraulic characteristics

Hydraulic layouts



HK-EH



HK-Compact-EH

- |     |                                    |
|-----|------------------------------------|
| 7.  | DHW three-way valve                |
| 8.  | Filterball                         |
| 9.  | Manual air vent                    |
| 10. | Outlet support electrical heater   |
| 11. | Safety thermostat                  |
| 12. | Separator plate heat exchanger     |
| 13. | Secondary circuit circulation pump |
| 14. | Filling / Emptying valve           |
| 15. | Production inlet temperature probe |
| 16. | Productin outlet temperature probe |
| 52. | 165l stainless steel DHW tank      |
| 53. | Stainless steel tank coil          |
| 55. | Safety valve                       |
| 56. | 12l expansion vessel               |
| 57. | 8l expansion vessel                |

# ecoAIR<sup>+</sup> EVI 4-20

- Modulating thermal power control within a wide range (17-100%) and modulating flow rate control of the production circuit (20-100%).
- EVI technology by means of Flash Tank system.
- Inverter technology and scroll compressor.
- Compact design including the production circulation pump in the outdoor unit. Hydraulic connection within the outdoor unit and the indoor unit.
- Integrated management of up to 3 different emission temperatures, 2 buffer tanks (heating and cooling), 1 DHW tank, 1 pool and hourly control of DHW recirculation.
- Integrated management of simultaneous heating/cooling emission, according to scheme.
- Integrated management of external On/Off or modulating auxiliary systems, such as electrical heaters, On/Off boilers or modulating boilers.
- Integrated active cooling.
- Selection of the indoor unit depending on the installation needs.
- Single-phase and Three-phase versions available.
- Integrated photovoltaic hybridisation.
- Integrated energy meters to measure the electrical consumption, the heating/cooling thermal power, the COP and the monthly and annual SPF.

SPECIFICATIONS ecoAIR <sup>+</sup> EVI 4-20		UNITS	
APPLICATION	Place of installation	-	Outdoors
	Type of brine system <sup>1</sup>	-	Air source
	DHW, Heating and Pool	-	✓
	Integrated Active cooling	-	✓
PERFORMANCE	Modulation range of the compressor	%	17 to 100
	Heating power output <sup>2</sup> , A7W35	kW	4,0 to 20,5
	COP <sup>2</sup> , A7W35	-	5,0
	Heating power output <sup>2</sup> , A7W55	kW	8,8 to 20,8
	COP <sup>2</sup> , A7W55	-	3,3
	Active cooling power output <sup>2</sup> , A35W7	kW	4,0 to 14,8
	EER <sup>2</sup> , A35W7	-	3,3
	Max. DHW temperature without / with support <sup>5</sup>	°C	63 / 80
	Noise power emission level <sup>6</sup>	db	63
	Energy label / rjs / SCOP W35 average climate control	-	A+++ / 184% / 4,57
OPERATION LIMITS	Energy label / rjs / SCOP W55 average climate control	-	A+++ / 155% / 3,84
	Distribution / Set heating outlet temperature range	°C	10 to 63 / 20 to 60
	Distribution / Set cooling outlet temperature range	°C	5 to 30 / 7 to 30
	Outdoor temperature range	°C	-22 to 50
	Minimum / Maximum refrigerant circuit pressure	bar	2,0 / 45,0
WORKING FLUIDS	Production circuit pressure	bar	0,5 to 3,0
	R410A Refrigerant load	kg	3,5
	Compressor oil type / load	kg	POE / 1,18
	Air Flow (75% fan)	m <sup>3</sup> /h	6771
CONTROL ELECTRICAL DATA	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C5A
	Transformer primary circuit fuse	A	0,5
	Transformer secondary circuit fuse	A	2,5
ELECTRICAL DATA: SINGLE-PHASE	1/N/PE 230 V / 50-60 Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C40A
	Maximum consumption <sup>2</sup> , A7W35	kW / A	5,3 / 23,0
	Maximum consumption <sup>2</sup> , A7W55	kW / A	7,8 / 34,1
	Minimum / Maximum starting current <sup>7</sup>	A	10,8
	Correction of cosine Ø	-	0,87 / 1
ELECTRICAL DATA: THREE-PHASE	3/N/PE 400 V / 50-60Hz <sup>8</sup>	-	✓
	Maximum recommended external protection <sup>9</sup>	-	C16A
	Maximum consumption <sup>2</sup> , A7W35	kW / A	5,3 / 7,7
	Maximum consumption <sup>2</sup> , A7W55	kW / A	7,8 / 11,4
	Minimum / Maximum starting current <sup>7</sup>	A	3,6
	Correction of cosine Ø	-	0,87 / 1
DIMENSIONS/WEIGHT	Height x width x depth	mm	1254x1350x625
	Empty weight (without assembly)	kg	177

1. Outdoor air-to-water monobloc unit.

2. In compliance with EN 14511, this includes the consumption of the circulation pumps and the compressor driver.

3. Considering production flow rate in compliance with EN 14511.

4. Considering a heat slope from 20°C to 50°C in absence of consumption.

5. Considering support provided by the emergency electrical heater.

6. In compliance with EN 12102.

7. Starting current depends on the working conditions

of the hydraulic circuits.

8. The admissible voltage range for proper operation of the heat pump is ±10%.

9. Maximum consumption can vary significantly according to working conditions, or if the compressor's operation range is restricted. Consult

the technical service manual for more detailed information.

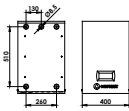
10. Certification in process.



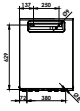
# Dimensions and hydraulic connections

## Indoor units

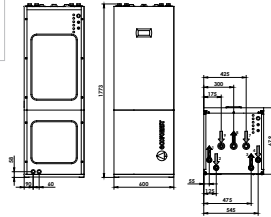
1. Outlet towards ecoAIR® outdoor unit - 1 1/4" M
2. Inlet towards ecoAIR® outdoor unit - 1 1/4" M
3. Heating/Cooling outlet - 1 1/4" M
4. Heating/Cooling inlet - 1 1/4" M
5. DHW System outlet - 1 1/4" M
6. DHW System inlet - 1 1/4" M
7. CW Inlet - 1 1/4" F
8. DHW outlet - 1 1/4" F
9. DHW Recirculation inlet - 3/4" F



CM

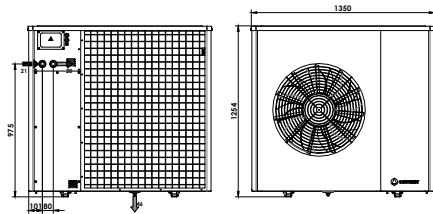


Hidrokit

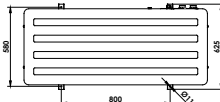


Hidrokit Compact

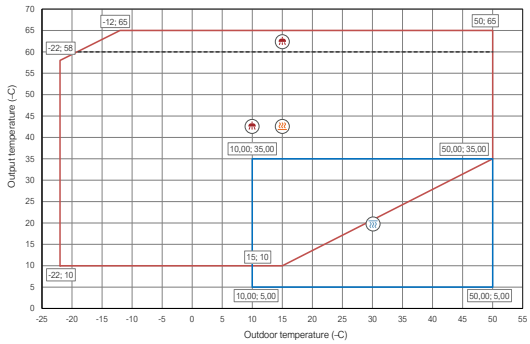
## Outdoor unit - ecoAIR+



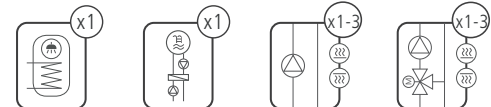
20. Heating/Cooling outlet - 1 1/4" M
21. Heating/Cooling inlet - 1 1/4" M
46. Drain - 15 mm



# Operational chart

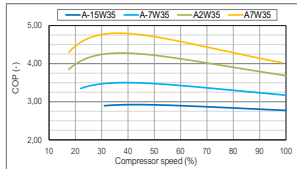
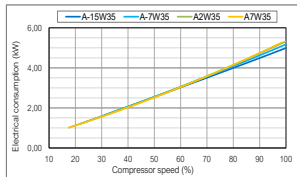
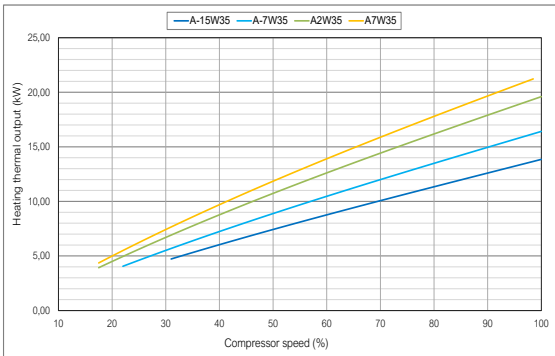


# Installation management

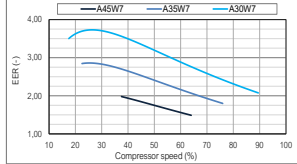
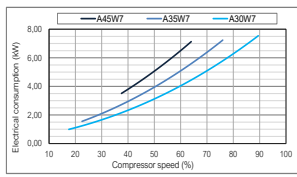
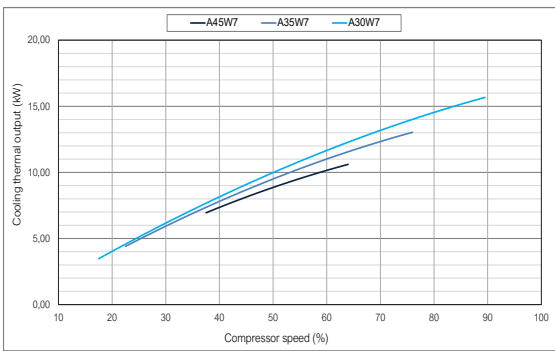
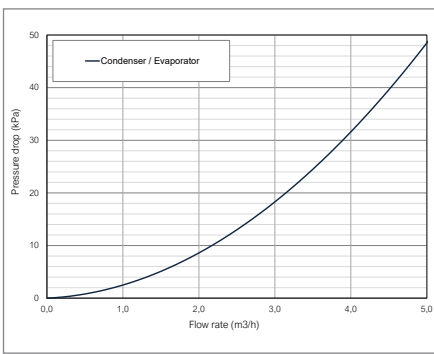
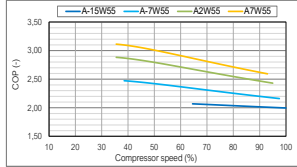
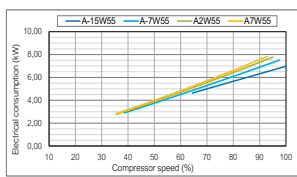
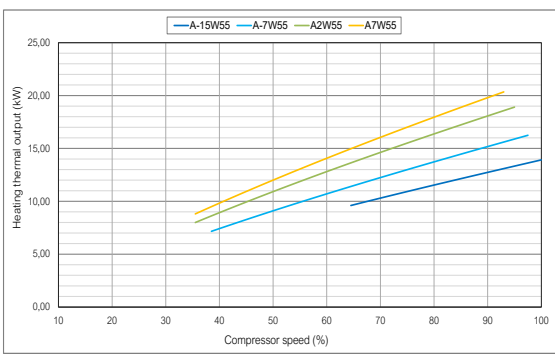
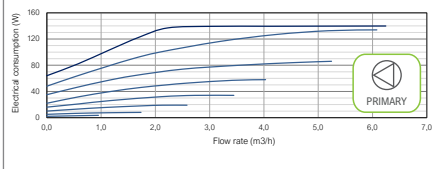
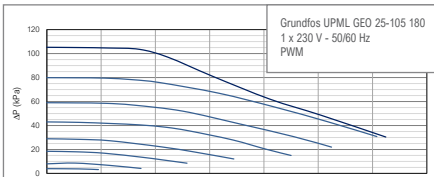


# Performance curves

## Thermal performance



## Hydraulic performance



# Notes

# Notes





ECOFOREST GEOTERMIA, S.L.

Parque Empresarial Porto do Molle · Rúa das Pontes 25  
36350 Nigrán - Pontevedra (Spain)

+34 986 262 184

[www.ecoforest.com](http://www.ecoforest.com)



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